## What is claimed is:

- 1. A cement mixture comprising cupola slag blended with a conventional cement, wherein the cupola slag is ground to a fineness greater than 4,000 cm<sup>2</sup>/g.
- The cement mixture of claim 1, wherein the cupola slag is ground to a fineness greater
  than 5,000 cm²/g.
  - 3. The cement mixture of claim 2, wherein the cupola slag is ground to a fineness greater than 6,000 cm<sup>2</sup>/g.
  - 4. The cement mixture of claim 2, wherein the cupola slag is ground to a fineness of between 6,000 cm<sup>2</sup>/g and 7,000 cm<sup>2</sup>/g.
- 10 5. The cement mixture of claim 4, wherein the cupola slag is ground granulated.
  - 6. The cement mixture of claim 3, wherein the cupola slag comprises between 32% and 45% SiO<sub>2</sub>, between 7% and 17% Al<sub>2</sub>O<sub>3</sub>, between 29% and 42% CaO, and between 2% and 19% MgO.
  - 7. The cement mixture of claim 3, wherein the conventional cement is portland cement.
- 15 8. A cement mixture comprising between 5% and 50% by volume of cupola slag blended with a conventional cement.
  - The cement mixture of claim 8 comprising between 20% and 40% by volume of cupola slag.
  - 10. The cement mixture of claim 9 comprising about 35% by volume of cupola slag.

- 11. The cement mixture of claim 8, wherein the cupola slag is ground to a fineness of greater than 4,000 cm<sup>2</sup>/g.
- 12. The cement mixture of claim 11, wherein the cupola slag is ground to a fineness of greater than 5,000 cm<sup>2</sup>/g.
- 5 13. The cement mixture of claim 12, wherein the cupola slag is ground to a fineness of between 6,000 cm<sup>2</sup>/g and 7,000 cm<sup>2</sup>/g.
  - 14. The cement mixture of claim 13, wherein the cupola slag is ground granulated.
  - 15. The cement mixture of claim 14, wherein the conventional cement is portland cement.
- 16. A concrete prepared by the process of blending cupola slag, conventional cement, and
  10 aggregate.
  - 17. The concrete of claim 16, further comprising the steps of:
    - (a) adding water; and
    - (b) curing.
- 18. The concrete of claim 17, wherein the cured concrete displays a flexural strength greater than 700 psi.
  - 19. The concrete of claim 18, wherein a 72 hour heat of hydration of the cured concrete is less than about 250 J/g.
  - 20. The concrete of claim 19, wherein the cured concrete mortar bar 14 day expansion is less than about 0.2%...

- 21. A road surface comprising the concrete according to claim 16.
- 22. A concrete floor comprising the concrete according to claim 16.
- 23. A concrete building material comprising the concrete according to claim 16.
- 24. A mass concrete pour comprising the concrete according to claim 16
- 5 25. A method of improving the strength of a cement comprising blending between 20% and 40% by volume of ground granulated cupola slag with the cement.
  - 26. The method of improving the strength of a cement according to claim 25 comprising blending about 35% by volume of ground granulated cupola slag with the cement.
- The method of improving the strength of cement according to claim 25, wherein the ground granulated cupola slag has a fineness of at least 6,000 cm<sup>2</sup>/g.
  - 28. The method of improving the strength of cement according to claim 25, wherein the cement is portland cement.